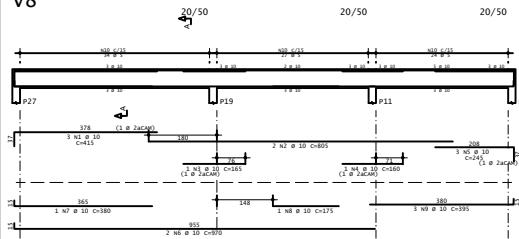
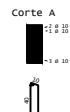


v8

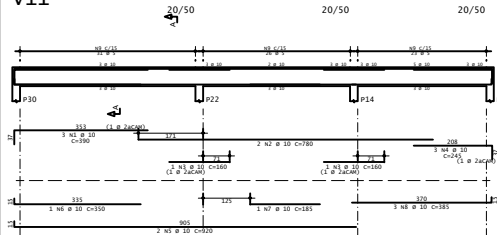


Corte A



85 N10 @ 5 C=115

v11

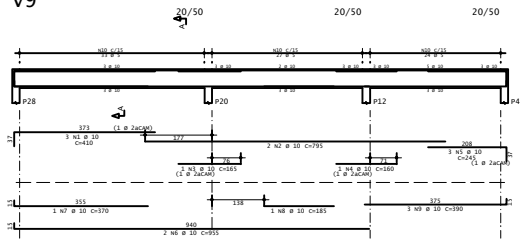


Corte A

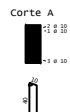


80 N9 @ 5 C=115

v9

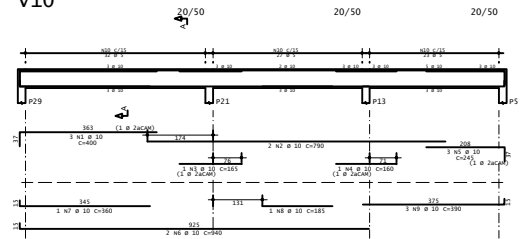


Corte A

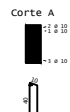


84 N10 @ 5 C=115

v10



Corte A



82 N10 @ 5 C=115

ACO	POS	BIT (ms)	QUANT	CONV2 (ms)	UNIT	TOTAL
V8	S00	2	16	2	853	17453
	S01	2	16	2	861	17451
	S02	1	4	1	241	4813
	S03	1	4	1	241	4813
	S04	1	10	3	241	133
	S05	1	10	3	241	133
V9	S00	2	16	2	853	17453
	S01	2	16	2	861	17451
	S02	1	4	1	241	4813
	S03	1	4	1	241	4813
	S04	1	10	3	241	133
	S05	1	10	3	241	133
V10	S00	2	16	2	853	17453
	S01	2	16	2	861	17451
	S02	1	4	1	241	4813
	S03	1	4	1	241	4813
	S04	1	10	3	241	133
	S05	1	10	3	241	133
V11	S00	2	16	2	790	11803
	S01	2	16	2	800	11803
	S02	1	4	1	241	4813
	S03	1	4	1	241	4813
	S04	1	10	3	241	133
	S05	1	10	3	241	133
V12	S00	2	16	2	790	11803
	S01	2	16	2	800	11803
	S02	1	4	1	241	4813
	S03	1	4	1	241	4813
	S04	1	10	3	241	133
	S05	1	10	3	241	133
V13	S00	2	16	2	790	11803
	S01	2	16	2	800	11803
	S02	1	4	1	241	4813
	S03	1	4	1	241	4813
	S04	1	10	3	241	133
	S05	1	10	3	241	133
V14	S00	2	16	2	790	11803
	S01	2	16	2	800	11803
	S02	1	4	1	241	4813
	S03	1	4	1	241	4813
	S04	1	10	3	241	133
	S05	1	10	3	241	133
V15	S00	2	16	2	790	11803
	S01	2	16	2	800	11803
	S02	1	4	1	241	4813
	S03	1	4	1	241	4813
	S04	1	10	3	241	133
	S05	1	10	3	241	133
V16	S00	2	16	2	790	11803
	S01	2	16	2	800	11803
	S02	1	4	1	241	4813
	S03	1	4	1	241	4813
	S04	1	10	3	241	133
	S05	1	10	3	241	133
V17	S00	2	16	2	790	11803
	S01	2	16	2	800	11803
	S02	1	4	1	241	4813
	S03	1	4	1	241	4813
	S04	1	10	3	241	133
	S05	1	10	3	241	133
V18	S00	2	16	2	790	11803
	S01	2	16	2	800	11803
	S02	1	4	1	241	4813
	S03	1	4	1	241	4813
	S04	1	10	3	241	133
	S05	1	10	3	241	133
V19	S00	2	16	2	790	11803
	S01	2	16	2	800	11803
	S02	1	4	1	241	4813

RESUMO AÇO CA 50-60			
AÇO	BIT (mm)	COMPR (m)	PESO (kg)
60A	5	432	70
50A	10	351	217
50A	32-5	24	23
Peso total	60A =		70 kg
Peso total	50A =		239 kg